

Work Order ID 91730

91730

Page 1

Item ID: D3943-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 10/22/12 Req'd Qty: 6.00

6

Customer:

Reference:

Approvals: Process Plan: *CZ*

Date: *12/10/16* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

Draw Nbr

Revision Nbr

D3943

E

100

0.00

100

Purchasing

Memo

0.00

Purchasing

Issue P/O: *18147*
Purchase Part Number: 8143919
Supplier: Princess Auto
Certificate of conformity is required
Description: 4000 lbs lever chain hoist

12-10-16

110

Receive & Inspect for Damage & Mat'l Certs

0.00

110

Packaging

Memo

0.00

Packaging

Ensure material certification is attached

lex *SP*
12/14/16 *12-10-19*
(4)
PTO

Work Order ID 91730

October 16, 2012 3:25:48 PM

91730

Page 2

Item ID: D3943-041
 Revision ID:
 Item Name: Ground Handling Crank Assembly
 Start Date: 10/16/12 Start Qty: 6.00
 Required Date: 10/22/12 Req'd Qty: 6.00
 Reference:

Accept

N900040100

Setup Start ***NS1***

Stop ***NS2***

Cust Item ID:

Customer:

Approvals: Process Plan: Date: Tooling: Date:
 QC: Date: SPC (Y/N): Date:

Run Start ***NR1***

Stop ***NR2***

Sequence ID/
 Work Center ID

Operation
 Description

Set Up/
 Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

120

QC6- Inspect dimensions to drawing

0.00

120

QC

Memo

0.00

Quality Control

4 12-10-31

130

0.00

130

Large Fab

Memo

0.00

Large Fab

1-Disassemble chain host as per dwg

2-Drill handle ass'y (D3943-051) as per dwg

4 12-11-7

Work Order ID 91730

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91730

Page 3

Item ID: D3943-041

Accept

N9000040100

Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12 Start Qty: 6.00

6

Cust Item ID:

Required Date: 10/22/12 Req'd Qty: 6.00

6

Customer:

Reference:

Run Start ***NR1***

Approvals: Process Plan:

Date:

Tooling:

Date:

Stop

NR2

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

Memo

0.00

180

180

Packaging

Packaging

Pick Kit

0.00

Memo

0.00

190

190

Large Fab

Large Fab

Memo

1-Assemble as per dwg
(assy landyard CBL-1240 to CBL-460)
2- touch up with paint if necessary

0.00

0.00

①

EL 12-11-12

①

Pro/10/01

Work Order ID 91730

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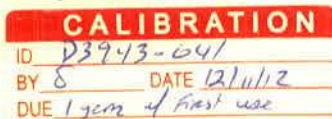
91730

Page 4

Item ID: D3943-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Ground Handling Crank Assembly
 Start Date: 10/16/12 Start Qty: 6.00 *6* Cust Item ID:
 Required Date: 10/22/12 Req'd Qty: 6.00 *6* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
200 *200* QC Quality Control	QC5- Inspect part completeness to step on W/O Memo 1-Calibrate and tag as per dwg and QSI 008 4.4 ***Calibration Cert. filled out***	0.00 0.00							
210 *210* Packaging Packaging	Identify as per dwg & Stock Location: _____ Memo	0.00 0.00							
220 *220* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.00							



50

MLJ 12-11-13

MF
12-11-13

Picklist Print

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Page 1

Work Order ID: 91730

Parent Item: D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12

Required Date: 10/22/12

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP Rev:A New Issue 09-06-02 EC Verified By: JLM
verified by:JLM IPP Rev:C as per dwg REV.C DD 10.02.22 verified by:EC IPP
REV:D 11.08.16 AS PER REV.E DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4405-1 Eye and Fork Swivel		Manufactured	No			180	Each	14.0000	1	6		12-11-12	

Location	Loc Qty	Loc Code
WA	14	
70986	5	
84352	3	
90214	6	

8143919
Lever Chain Hoist

Purchased No

110 Each 6.0000

1 6

Location	Loc Qty	Loc Code
ST	6	
89092	6	

D3943-051
Handle Assembly
D3943-053
Chain Assembly
D3943-3
Handle Extension

Manufactured No

180 Each 0.0000

1 6

Manufactured No

180 Each 0.0000

1 6

Manufactured No

180 Each 9.0000

1 6

Location	Loc Qty	Loc Code
ST075	3	
78174	3	
WA	6	
90004	6	

Picklist Print

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Page 2

Work Order ID: 91730

Parent Item: D3943-041

Parent Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12

Required Date: 10/22/12

Start Qty: 6.00

Required Qty: 6.00

CBL-1240
Cable

Purchased No

180 f 1,053.5800 1

6

EB 12/11/07

Location

Loc Qty

Loc Code

GA

1053.580041

113565

3.911789

119021

36.634852

119690

13.0334

122190

500

123283

500

4

CBL-460
Loop Sleeve

Purchased No

180 356.0000 2

12

EB 12/11/07

Location

Loc Qty

Loc Code

GA

356

121574

156

123283

200

M123389 (8x)

D3585-1
Set Screw

Manufactured No

180 Each 56.0000 1

6

EB 12-11-12

Location

Loc Qty

Loc Code

GA

56

55705

56

Manufactured No

180 Each 13.0000 1

6

EB 12/11/07

Location

Loc Qty

Loc Code

ST486

3

85227

3

ST494

10

90040

10

4

D3954-7
Ratchet Lug

Manufactured No

180 Each 8.0000 1

6

EB 12-11-11

Location

Loc Qty

Loc Code

ST077

8

84942

8

4

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Shop Packet Print

Page 2

Picklist Print

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Page 3

Work Order ID: 91730
Parent Item: D3943-041
Parent Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12

Required Date: 10/22/12

Start Qty: 6.00

Required Qty: 6.00

AN5-11A Purchased No

180 Each 198.0000

1 EL 6 12-11-7

Location Loc Qty Loc Code

ST337 198

118191 13

119512 185

4

AN960-516 NAS1149F0563P Purchased No

180 Each 68.0000

1 EL 6 12-11-7

Location Loc Qty Loc Code

ST337A 68

110098 68

M121350 x4

MS21042L5 Purchased No

180 Each 1,319.0000

1 EL 6 12-11-7

Location Loc Qty Loc Code

300 239

121652 239

314 1000

122452 1000

ST300 80

108827 4

116105 1

116548 43

119109 20

2937 12

4

S1475 inventory Purchased No

180 Each 6.0000

1 EL 6 12-11-7

Location Loc Qty Loc Code

ST396 6

117812 6

1

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Shop Packet Print

Page 3

Picklist Print

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Page 4

Work Order ID: 91730
 Parent Item: D3943-041
 Parent Item Name: Ground Handling Crank Assembly

Start Date: 10/16/12

Required Date: 10/22/12

Start Qty: 6.00

Required Qty: 6.00

3408A59 Purchased No

180 Each 9.0000

1 EL 6 12-11-7

BALL PLUNGER

Location

Loc Qty

Loc Code

ST

9

22028

9

4

HX-15 Purchased No

180 Each 61.0000

1 EL 6 12-11-7

1/4-20 UNCx3/4 S.H.C.S.

Location

Loc Qty

Loc Code

M262

17

114383

17

4

ST390

44

117865

44

HX-16 Purchased No

180 Each 185.0000

3 EL 18 12-11-7

Location

Loc Qty

Loc Code

ST390

185

113771

50

4

117346

85

117865

50

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Shop Packet Print

Page 4

ITEM No.	QTY -041	QTY -051	QTY -053	PART NUMBER	DESCRIPTION	PREFERRED SUPPLIER
1	X			D3943-041	GROUND HANDLING CRANK ASSEMBLY	
5	1	X		D3943-051	HANDLE ASSEMBLY	
6	1		X	D3943-053	CHAIN ASSEMBLY	
11		1		D3943-1	HANDLE	M/F HANDLE FROM DIS-ASSEMBLED ITEM 39
12	1			D3943-3	HANDLE EXTENSION	
13		1		D3943-5	PLATE	
14		2		D3943-7	STUD	
15			1	D3943-9	CHAIN	USE CHAIN SUPPLIED WITH ITEM 39
16			1	D4405-1	EYE AND FORK SWIVEL	
21	1			D2680-4	LANYARD	
22	1			D3585-1	SET SCREW	
23	1			D3949-041	REMOVE BEFORE FLIGHT FLAG	
24			1	D3954-5	CHAIN LUG	
25	1			D3954-7	RATCHET LUG	
26			1	D3954-9	GWT CHAIN PIN	
31	1			AN5-11A	BOLT	
32	1			AN960-516	WASHER	
33	1			MS21042L5	NUT	
39	1			6143919	LEVER CHAIN HOIST (POWER FIST)	PRINCESS AUTO / 4000 lbs CAPACITY
51	1			S-1475	SPRING	REID SUPPLY
52	1			340BA59	BALL PLUNGER	McMASTER CARR
53	1			HX-15	SOCKET HEAD CAP SCREW 1/2-20 UNC X 0.75 LG	HASKINS
54	1			HX-16	SOCKET HEAD CAP SCREW 1/2-20 UNC X 1.0 LG	HASKINS

91730
91730
P12-18-16

RELEASED
2011-07-29

E	CHANGED D3945-3 MAT'L TO SS (B8-5); FINISH NOW "NONE" (A7-5); TAP DRILL FOR 1/4-20 UNF-28 WAS PILOT HOLE NOTE (B1-5). PER PAR11-113.	MB	11.07.27
D	SHT 1 PL. ITEMS 51-54 RENUMBERED SEE PREV. REV. FOR DETAILS, ITEM 16 ADDED (VIEWS UPDATED). SHT 2 ZN D3 FLAG RELOCATED. SHT 3 ZONE D3, Ø0.12 HOLE DELETED. (SEE NCR 11-495)	AJS	11.05.16
C	RMV FINISH -041 (ZN A8-2). ADD NEW FINISH -051/-053/-1/-3 (A8-3/-4/-5). ADD CALIBRATION (A8-2), (1) HX-16 WAS HX-15 (B3-1, C3-1). PAR 10-001	CP	10.01.26
B	SHT 1 PL. ITEM 31 WAS AN4-10A, ITEM 32 WAS AN960-416, ITEM 33 WAS MS21042-4, ITEM 43 WAS 0.75 LG. SHEETS 2 - 5 NOTES: FINISH FOR ALL COMPONENTS NOW YELLOW SPRAY PAINT.	AJS	09.10.15
A	NEW ISSUE	AJS	09.05.13
REV.	DESCRIPTION	BY	DATE
DESIGN	DSTOW / AJS		
DRAWN			
CHECKED	ASS		
MFG. APPR.			
APPROVED			
DE APPR.	N/A		
DATE	11.07.27		

DART AEROSPACE LTD
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. REV. E
D3943 SHEET 1 OF 5
TITLE SCALE
GROSS WEIGHT TOW CRANK ASSY NTS

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REMOVE AND RETAIN
RUBBER HAND GRIP

AN5-11A BOLT
AN980-516 WASHER
MS21042L5 NUT

3408A59
BALL PLUNGER

8143919
LEVER CHAIN HOIST

(CHAIN NOT SHOWN FOR CLAIRTY)

RE-INSTALL
RUBBER HAND-GRIP
HERE

D3943-3
HANDLE EXTENSION

D2690-4 LANYARD

D3949-041 FLAG

HX-16 S/H CAP SCREW

HX-15 S/H CAP SCREW
S-1475 SPRING

CALIBRATION TAG

D3585-1 SET SCREW

RE-INSTALL PIN

D3943-053 CHAIN ASSY

(CHAIN SHOWN SHORTENED FOR CLAIRTY)

D3943-041 GROUND HANDLING CRANK ASSEMBLY

NOTES -041:

- 1) MATERIAL: N/A
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D3943-041" USING FINE POINT PERMANENT INK MARKER
- 7) CALIBRATION TAG PER DART QSI 008 4.4 (ZN C1-2)

DESIGN	DSTON / AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	ASS	DRAWING NO.	REV. E
CHECKED	ASS	D3943	SHEET 2 OF 5
MFG APPR	ASS	TITLE	SCALE
APPROVED	ASS	GROSS WEIGHT TOW CRANK ASSY	NTS
DE APPR	N/A	COPYRIGHT © 2009 BY DART AEROSPACE LTD THIS DOCUMENT IS UNCLASSIFIED AND IS SUPPLIED ON THE EXPRESSED CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR REPRODUCED IN ANY FORM OR BY ANY MEANS WITHOUT PERMISSION FROM DART AEROSPACE LTD.	
DATE	11.07.27		

RELEASED
2011-07-29

D3943-1 HANDLE

2 PL

9.75

2.00

Ø0.31
THRUD3943-7 STUD
2 PLTHREAD 1/2-20 UNC-2B
THRUVIEW A-A AS-3
(SCALE 2X) BS-2

2 PL

8.38
REF

A B1-3

D3943-5 PLATE

A B1-3

D3943-051 HANDLE ASSEMBLY

NOTES -051:

- 1) MATERIAL: N/A
- 2) FINISH: POWDER COAT HYBRID SAFETY YELLOW (4.3.5.12) PER DART QSI 005 4.3
- 3) TOLERANCES: X.XX DIMENSIONS +/- 0.06 ALL OTHERS
PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) MASK ALL THREADS PRIOR TO FINISHING

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED	ASS	DRAWING NO.	REV. E
MFG. APPR		D3943	SHEET 3 OF 5
APPROVED		TITLE	SCALE
DE APPR.	N/A	GROSS WEIGHT TOW CRANK ASSY	NTS
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RELEASED
2011-07-29

THE UNIVERSITY OF CHICAGO PRESS

CHICAGO, ILL. 60607

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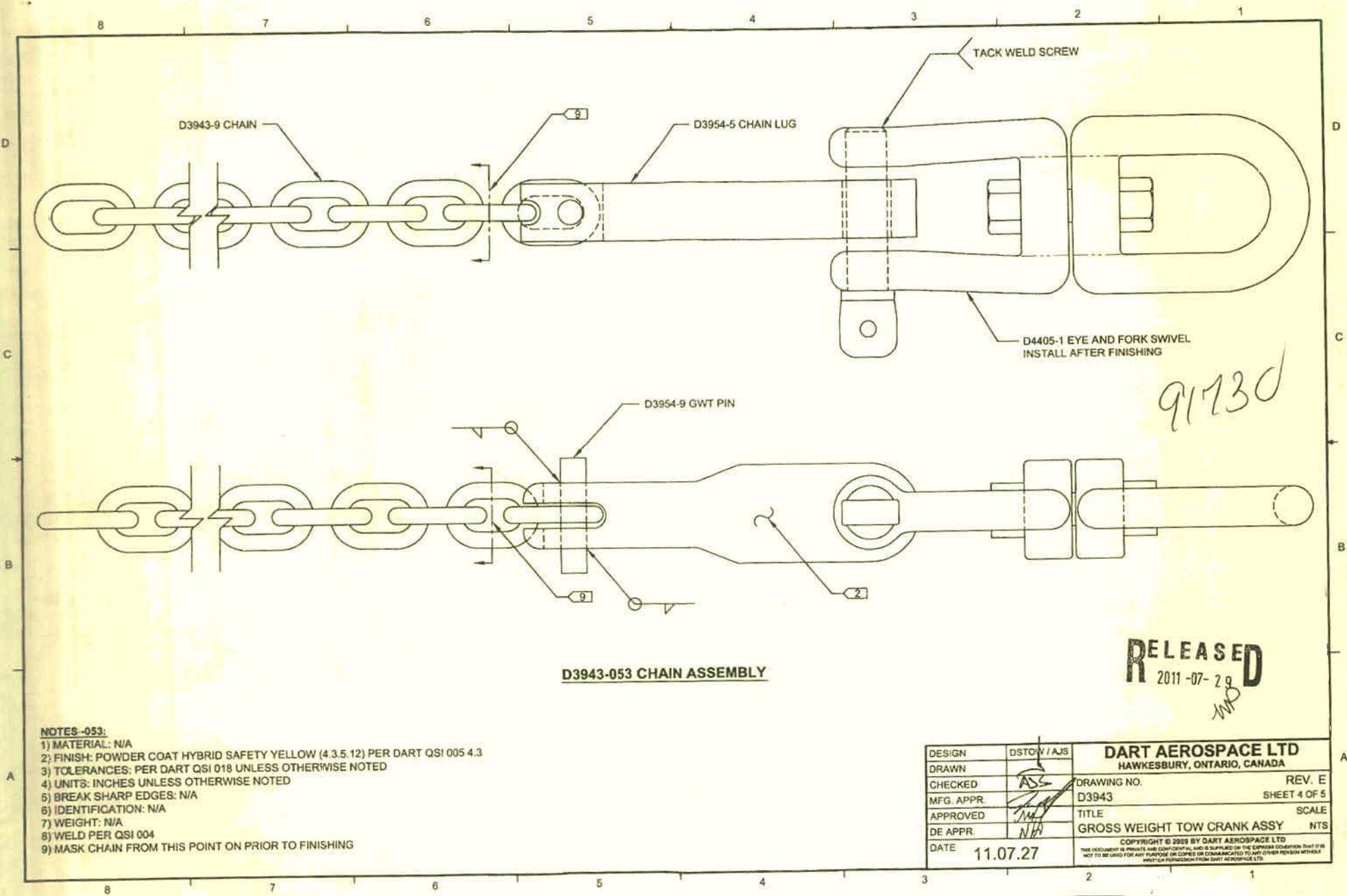
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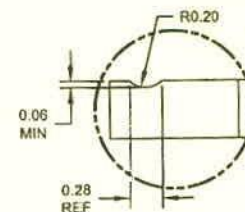
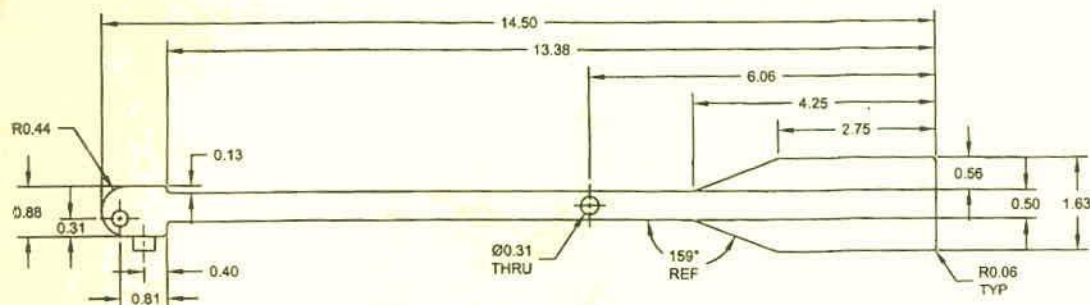
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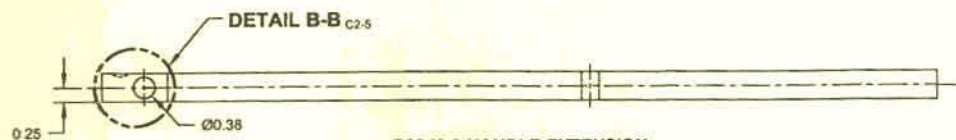


8 7 6 5 4 3 2 1



DETAIL B-B C7-5
(DIMPLE DETAIL)
(SCALE 2X)

91730



D3943-3 HANDLE EXTENSION

NOTES:

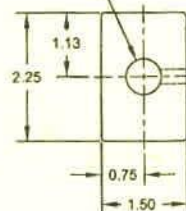
1) MATERIAL -3: AISI 304/316 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
OR AMS 5513 (304) OR AMS 5524 (316)
OR ASTM A240 OR ASME SA240
REF DART SPEC M304S
OR:
AISI 303 STAINLESS STEEL SHEET
ANNEALED 2B FINISH PER MIL-S-5059
ASTM A240 OR ASME SA240
REF DART SPEC M303S

-5: MILD STEEL, SHEET
AISI 1010-1025 OR ASTM A36/A36B/A1008
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-S
OR:
MILD STEEL, BAR
AISI 1010-1025 OR ASTM A36/A36B/A569/A570
OR CSA G40-21, 38W/44W/50W/60W/70W
REF DART SPEC M1010-B

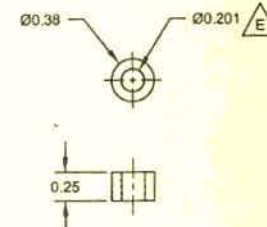
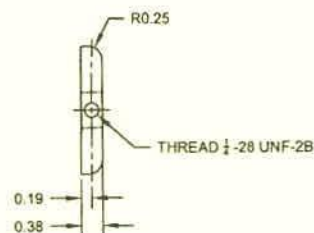
-7: MILD STEEL, ROUND BAR
AISI 1018-1025
PER MIL-S-7097
REF DART SPEC M1018-R

- 2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: N/A

THREAD $\frac{1}{8}$ -11 UNC-2B



D3943-5 PLATE



D3943-7 STUD
(SCALE 2X)

RELEASED
2011-07-29

DESIGN	DSTOW / AJS	DART AEROSPACE LTD	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. E
MFG APPR.		D3943	SHEET 5 OF 5
APPROVED		TITLE	SCALE
DE APPR.		GROSS WEIGHT TOW CRANK ASSY	NTS
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8 7 6 5 4 3 2 1

From
E-FULFILLMENT CENTRE
8620 ESCARPMENT WAY
MILTON ONTARIO
L9T 0M1

To
DART AEROSPACE
1270 Aberdeen St

Hawkesbury ON
K6A 1K7 CAN
613-632-5200

Order Number 000570500010000
Parcel Weight 181.340

Parcel Number 02651656
PP#: 102156

ASCENT Parcel #

BOSS Parcel #



OTHER

Container: EFC

Item	Description	Qty Shipped
8143919	HOIST CHAIN 2 TON LEVER	6

***** THIS IS NOT AN INVOICE *****

* Thank you for your order - shipping status is available at princessauto.com *

* Questions? Comments? 1-800-665-8685 *

* Merci d'avoir passé votre commande chez Princess Auto! *

* Contactez-nous: 1-800-665-8685 *

* Vous pouvez utiliser votre numéro de commande ou les 4 derniers *

* chiffres de votre numéro de téléphone pour faire un suivi de votre colis. *



THE UNIQUE WORLD OF
PRINCESS AUTO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18142

Purchase Order Date 10/16/2012

PO Print Date 10/16/2012

Page Number 1 of 1

Order From :

VC-PRI001

PRINCESS AUTO LTD.
P.O. BOX 1005
WINNIPEG, MB R3C 2W7
CA

Contact Name		Buyer	Brigitte Golden
Vendor Phone	613 247 1651	Requisition Nbr	
Vendor Fax	613 247 1657	Tax Resale Nbr	10127-2607
Vendor Account Nbr		Terms	Net 30
		Currency	CAD
		FOB	Destination-Collect

Ship To :

DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
10/15/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	8143919	Lever Chain Hoist	10/24/2012 Yes	6.00 Each	FedEx PI collect	\$159.9900	\$959.94

Special Inst: AS PER DWG: D3943 REV: E
B91730

PO Total: \$959.94

Change Nbr: 1

Change Date: 10/16/2012

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required - YES NO



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO18314

Purchase Order Date 11/02/12

PO Print Date 11/06/12

Page Number 1 of 1

Order From :

VC-IMI001

IMI MANUFACTURING INC.
772 MAIN ST. E.P.O. BOX 3
HAWKESBURY, ON K6A 2R4
CA

Contact Name

Vendor Phone

613 632 0921

Vendor Fax

Vendor Account Nbr

Buyer

Requisition Nbr

Tax Resale Nbr

Terms

Currency

FOB

Chantal Lavoie

10127-2607

Net 30

CAD

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
2	91730	D3943-041 GROUND HANDLING	11/05/12 Yes	4.00		\$16.6750	\$66.70

Special Inst: SANDBLASTING

PO Total:

\$66.70

CL

No substitution or deviation without
consent.

Certificate of Conformity or Material
Certification required - YES (NO)

Change Nbr: 3

Change Date: 11/06/12

IMI MANUFACTURING INC.

Picking Slip

Date
Nov 5, 2012Page
1Shipment Number
SH005439

772 MAIN STREET E
PO BOX 3
HAWKESBURY, ON K6A-2R4
Phone: (613) 632-0921
Fax: (613) 632-2681

Sold To:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Ship To:

DART AEROSPACE
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
CANADA

Reference	PO Number	Customer No.	Salesperson	Ship Via	Ship Date
12-0603-22	18314	DAR100	6		Nov 05, 2012

Picking Sequence	Item Number	Description	Qty. Ordered	UOM	Qty. Shipped	Qty. Backord.
	MS-ZZ3-ITEM	SAND BLAST 4 PCS 1 HR @ 55.00 + 1 BAG	1.0000	EA	1.0000	0.0000
Inv 005412						

Packed by:

Dart aerospace

Total weight:

Received by:

[Signature]

Total packages:

INTERNAL CALIBRATION CERTIFICATE

Instrument #	Description	Serial #
D3943-041	Ground Handling Crank Assembly	B91730-1

Calibrated by	Date of calibration	Calibrated with	Due	Certificate #
ED	Nov 12th, 2012			

New tool	Disposed	In Repair	On Hold	Being Calibrated

Employee	Department	Comments:
N/A	N/A	MUST BE CALIBRATED WITH IN 1 YEAR OF PURCHASE OR FIRST OPERATION

Spec.	Tolerance is +/-	Result	Pass Fail
3500LBS	3500-3700LBS	3600lbs	PASS

Entered By: Eric Downing (DAS 16) 12/11/12

